

WALLBARN PLASTIC FIXED HEIGHT SUPPORTS

WEIGHT TOLERANCE & TEST DATASHEET

Product	Thickness/ Height	Outer Diameter	Inner Diameter	Lug Height	Lug Width
1mm shim	1mm	150mm	54mm		
2mm shim	2mm	150mm	54mm		
3mm shim	3mm	150mm			
14mm support pad	14mm	150mm	80mm	10mm	4mm
17mm support pad	17mm	150mm	80mm	10mm	4mm

Description: Fixed supports made from recycled polypropylene designed to raise paving slabs off the deck, allowing the roof to be ventilated and leave easy access for inspection.

Design: They are ring shaped and have a smooth, flat base which comes into contact with the deck and bearing bars on the hollow inside to provide strength and weight bearing. There are four positioning lugs to provide a straight paving line.

Characteristics: each support is a single piece which is easily divided into four parts where particular shapes are required. Quadrants and semi circles can be created.

Technical data: The polypropylene supports are made from 100% recycled plastic and can withstand a temperature range from -40 $^{\circ}$ C to +75 $^{\circ}$ C. This material is particularly resistant to sudden temperature changes; it resists acids, alkalines and atmospheric agents.

Material HDPE made from recycled ma		d material	, d = 150mm ,	
Height	14mm 17mm			
Shims	1mm 2mm 3mm		di = 80mm	
Outer Diameter 150mm				
Inner Diameter 80mm				
Lug Width 4mm		600		
Lug Height 10mm				
Diameter of Base	200mm			
		Score	Test Method	
Weight tolerance		Score 1,000kg	Test Method	
Weight tolerance Melt Flow rate			Test Method ASTM D 238	
		1,000kg		
Melt Flow rate Weight / density	load of 5kg (VICAT test)	1,000kg 14-16 Gr / 10'	ASTM D 238	
Melt Flow rate Weight / density		1,000kg 14-16 Gr / 10' 0.99-1.04 Gr / cm	ASTM D 238 ASTM D 792 Method A	
Melt Flow rate Weight / density Softening point with Minimum temperatu		1,000kg 14-16 Gr / 10' 0.99-1.04 Gr / cm' > 75 °C	ASTM D 238 ASTM D 792 Method A	
Melt Flow rate Weight / density Softening point with Minimum temperatu	re tolerance with load of 1820 kPa	1,000kg 14-16 Gr / 10' 0.99-1.04 Gr / cm' > 75 °C -40 °C	ASTM D 238 ASTM D 792 Method A ASTM D 1525	
Melt Flow rate Weight / density Softening point with Minimum temperatu Heat Deflection Test	re tolerance with load of 1820 kPa ity	1,000kg 14-16 Gr / 10' 0.99-1.04 Gr / cm > 75 °C -40 °C > 90 °C	ASTM D 238 ASTM D 792 Method A ASTM D 1525 ASTM D 648	
Melt Flow rate Weight / density Softening point with Minimum temperatu Heat Deflection Test Coefficient of elastic Impact resistance (Iz	re tolerance with load of 1820 kPa ity	1,000kg 14-16 Gr / 10' 0.99-1.04 Gr / cm > 75 °C -40 °C > 90 °C 1600 Mpa	ASTM D 238 ASTM D 792 Method A ASTM D 1525 ASTM D 648 ASTM D 790	

Wallbarn Ltd.